

TECHNICAL BULLETIN

APPLIES TO FLUSH DOORS

TRANSOMS

MAX. MAX. MAX. MAX. TRANSOM **FIRE** CORE OPENING **OPENING TRANSOM TRANSOM PROFILE RATING* TYPE WIDTH HEIGHT WIDTH** HEIGHT PC-3, PC-5, Non-Rated 4'-0" 10'-0" 4'-0" 4'-0" Square with no transom WSPC-5. SCLC-5 bar - single PC-3, PC-5, 20-Minute (Neenah 4'-0" 10'-0" 4'-0" 3'-4" WSPC-5, SCLC-5 Facility) 45-Minute (Neenah WSPC-5 4'-0" 10'-0" 4'-0" 3'-4" Facility) 45-90-Minute 4'-0" 10'-0" FD-5 4'-0" 3'-4" (Neenah Facility) PC-3, PC-5, Non-Rated Square with transom bar -4'-0" 10'-0" 4'-0" 4'-0" WSPC-5, SCLC-5 single PC-5, WSPC-5, 3'-4" 20-Minute 4'-0" 10'-0" 4'-0" SCLC-5 45-Minute (Neenah WSPC-5 10'-0" 4'-0" 4'-0" 3'-4" Facility) 45-90-Minute FD-5 4'-0" 9'-0" 4'-0" 3'-4" Non-Rated (Holstein PC-3, PC-5, Rabbeted Single 4'-0" 10'-0" 4'-0" 4'-0" & Neenah) WSPC-5. SCLC-5 20-Minute (Neenah PC-5, WSPC-5, 4'-0" 10'-0" 4'-0" 3'-4" Facility) SCLC-5 45-Minute (Neenah WSPC-5 10'-0" 4'-0" 4'-0" 3'-4" Facility) 45-90-Minute FD-5 4'-0" 9'-0" 4'-0" 3'-4" (Neenah Facility) PC-3, PC-5, Non-Rated 8'-0" 10'-0" 8'-0" 4'-0" Single transom with WSPC-5, SCLC-5 transom bar - pair PC-5, WSPC-5, 20-Minute 8'-0" 10'-0" 8'-0" 3'-4" SCLC-5 45-90-Minute FD-5 8'-0" 9'-0" 8'-O" 3'-4" (Neenah & Two Rivers) PC-3, PC-5, Split transom with transom Non-Rated 8'-0" 10'-0" 4'-0" 4'-0" WSPC-5. SCLC-5 bar - pair PC-5, WSPC-5, 20-Minute 8'-0" 10'-0" 4'-0" 3'-4" SCLC-5 45-90-Minute FD-5 8'-0" 9'-0" 4'-0" 3'-4"

^{*}Available for all facilities except as noted



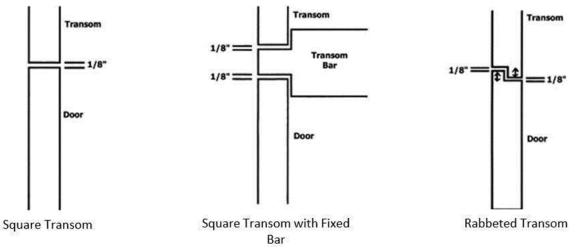
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Clearances:

- 1. The clearance between the door(s) and transom are accounted for in the door trimming.
- 2.1/8" frame clearance between the door(s)and transom is standard and required for fire ratings.



Transom Matching:

- 1. Continuous Match Veneer extends from the bottom of the door to the top of the transom. Veneer may limit total door and transom height. Standard as available.
- 2. End Match Veneer extends from bottom of the door to top of the door with mirror image at the transom. Available by request or as required.
- 3. Matching Tolerance Single Door and Transom: 3/8"; Pair of doors and single transom: 1/2"

Installation:

Transoms are typically secured in the frame by using spring-bolts or frame stops secured to the frame after the transom is installed. For labeled applications spring bolts require a metal pin (with or without a plastic covering).

VT will not warranty doors with operational hardware or door latching into the transom. Fire rated doors require a transom bar between the door and transom panel when operational hardware, such as closers, or strikes (door can not latch into the panel).

As standard spring-bolts are machined in the vertical edges of the panels as noted:

- Panels up to 18" having 2 bolts per side
- Panels up to 36" having 3 bolts per side
- Panels up to 48" having 4 bolts per side

Single transoms over a fire rated pair, spring-bolts required on horizontal edges with Fire Composite core construction. Spring bolts required 2" from the stile edges and maximum of 30" in between spring bolts.

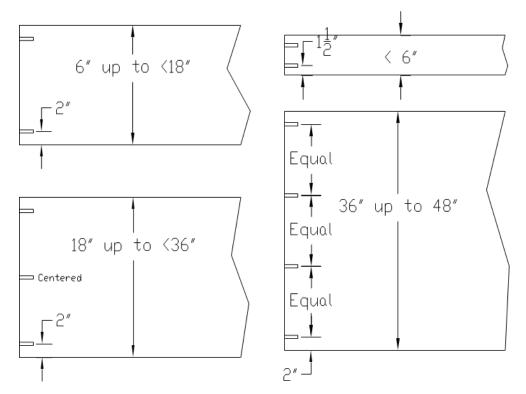


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Standard Spring-bolt Locations: (measured from the wide face of rabbeted transoms)



Applied Molding on Labeled Transoms:

- 1. Available 20-90 minutes
- 2. See Applied Moulding Product Update #238 for requirements

Lites in Transom:

- 1. Non-rated transoms only
- 2. Neenah / Two Rivers Facilities
- 3. See Lite/Lock Product Update #P256 for requirements







