

TECHNICAL BULLETIN: P440

APPLIES TO ALL DOORS | AUG. 2023 | REV 04

SPLIT FINISH / SPLIT FACE

<u>Split Finish</u>: - The term split finish is used herein to describe doors where different finish types are applied on opposite faces of the door.

VT's warranty covers doors constructed using different finish colors on each face when the same finish type is applied.

Due to high-risk VT doors will not be warranted for warp or labeled with fire ratings when stain on one face and primed High Density Fiberboard (HDF)/Medium Density Overlay (MDO)/Paint on the opposite face.

FACE SIDE #1	FACE SIDE #2	WARRANTY	FIRE RATING
Veneer Thickness #1	Veneer Thickness #2	No	No
Veneer Species #1	Veneer Species #2	Yes	Yes
Vertical Grain	Horizontal Grain	Yes	Yes
Shallow Reveals	Shallow Reveals	Yes	Yes
Shallow Reveals	No Reveals	No	No
Veneer	HDF/MDO/Paint Grade/HPDL	No	No

High Pressure Decorative Laminate (HPDL)

VT will warranty any type of core with high pressure decorative laminate (HPDL) of different color/pattern/finish, including cross grain pattern, on one face versus the other if they are the same thickness.

FACE SIDE #1	FACE SIDE #2	WARRANTY	FIRE RATING
HPDL Thickness Grade #1	HPDL Thickness Grade #2	No	No
HPDL Manufacturer #1	HPDL Manufacturer #2	Yes	Yes
HPDL	HPDL/MDO/Veneer/Paint Grade	No	Yes

<u>Palladium</u>

VT will warranty Palladium doors with InPro IPC Vinyl Sheets with different colors and woodgrains, solid color one face/woodgrain the other face if both faces are of equal thickness. Doors will not be warranted with vinyl horizontally one face and vertically the other face if both faces are of equal thickness.

FACE SIDE #1	FACE SIDE #2	WARRANTY	FIRE RATING
Palladium Thickness #1	Palladium Thickness #2	No	No
Vertical Orientation	Horizontal Orientation	No	No



CUSTOMER

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