

TECHNICAL BULLETIN: P171

APPLIES TO FLUSH DOORS | JAN. 2024 | REV 01

NPG 225S AUTOMATIC DOOR BOTTOM END CAPS

NGP has updated their offering for the 225S Auto Door Bottom with black end caps. As of January 15, 2024, VT will be providing doors with the new cap offering when NGP door bottoms are requested to be installed by VT. Installation is only available at VT's Holstein location. The new design allows for VT to secure the caps with a single screw for further installation to be completed in the field per the instructions below.

Field Installation Instructions:

- 1. Remove the screw from the end cap
- 2. Remove the end cap from the door bottom
- 3. Adjust the door bottom down pressure using hex-shaped plunger
- 4. Ensure the edge of the door is clean and free from dust, oil, etc.
- 5. Remove the release paper from the adhesive tape on the end cap
- 6. Insert tab of end cap into door bottom
- 7. Install the end cap onto the door
- 8. Press firmly and hold the end cap onto the door
- 9. Install one screw per end cap
- 10. Ensure that the door bottom seal operates freely



NPG automatic door bottom end caps







Lock edge installed



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