

## **TECHNICAL BULLETIN: P167**

APPLIES TO FLUSH DOORS | JUL. 2014 | REV 01

## ADHESIVES: TYPE I VS. TYPE II

Both types of adhesive (Type I & Type II) are approved by Architectural Wood Door Industry Standards (WDMA & AWI) as tested in accordance with WDMA TM-6 Adhesive Durability Test Method for Determining the Durability of Adhesives Used in Doors under Accelerated Aging Conditions.

Type I adhesive is more water resistant and must pass boiling water submersion, oven drying and cold water submersion cycles, whereas Type II adhesive is less water resistant, however must pass cold water submersion and oven drying cycles.

Type I adhesive is intended for Exterior and Interior applications.

Type II adhesive is intended for Interior applications only.

VT only uses Type I adhesive in our Architectural Wood Door constructions.



CUSTOMER

SERVICE

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