

TECHNICAL BULLETIN: P165

APPLIES TO FLUSH DOORS | JUL. 2016 | REV 02

FINISHING INSTRUCTIONS FOR FACTORY PRIMED VT WOOD DOORS

VT primed wood doors have a factory primer applied to the face and edges of the doors. The primed surface gives an excellent base to receive finish topcoats with a minimum of additional preparation and is designed to receive high quality paints. A high quality paint coating ensures long term protection durability and appearance.

Surface Preparation The primed surface must be clean, dry and free of any contaminants. Moisture and dirt can prevent proper paint adhesion to the primed surface. Wiping or brushing the surface may be sufficient; however additional sanding and cleaning may be required depending on how the primed surface was protected in the field.

Application Spray, brush, or roller application may be used to apply finishes to the primed surface. The paint manufacturer's recommendation should be followed. Two coats of paint are recommended to give the desired finish look. Sanding between coats may be necessary to remove any raised fiber.

Recommended Finishes Acrylic latex paints or alkyd paints are commonly used finishes; however VT Industries can not evaluate all available paints or applications. Consult a paint professional for coatings best suited for the application. Select top quality finishes and follow all manufacturers' instructions.

It is always recommended that a small test area be painted with the proposed topcoat to confirm total compatibility, drying characteristics and performance.

Field painter is completely responsible for the painted surface appearance.

VT warranty does not apply to the appearance of field painted doors.









