

TECHNICAL BULLETIN

APPLIES TO FLUSH/ STILE & RAIL DOORS

FACTORY FINISH SAMPLES

General Information:

- VT factory finish system provides the same stain formulas and high-quality finish on both 5-ply wood veneer flush and stile and rail doors for consistency throughout your project
- All factory finish samples illustrate basic color grain fill and gloss level of our UV cured factory system for both standard and custom stain color samples
- VT's factory finish meets or exceeds WDMA TR-8/AWS System 9 for UV cured acrylated polyurethane
- Natural veneers will have inherent color variation between heartwood and sapwood sections, and these may or may not be visible on some sample sizes, reference <u>Natural Veneer and Variations</u> Technical Bulletin for more information
- For questions regarding standard or custom stain colors, contact your Customer Service Representative or Territory Sales Manager
- Samples will ship via FedEx/UPS Ground, expedited shipping available with your FedEx/UPS
 account number at the time order

VT Standard Stain Colors:

- VT standard stain colors incorporate current color trends, offering distributors and architects a wide range of colors in our stock wood veneer species
- Standard stain offerings reduce lead times when compared to custom color matching
- All VT standard stain color samples available as 3" x 5" box sets and individual 8" x 10"
- Rotary Cut, Quarter Sliced, Rift Cut and non-stock species are available as individual 8" x 10"
- Available to ship within 24-48 hours from receipt of sample request

STAIN COLOR
Alpine, AL18
Chocolate, CH18
Clear, CL18
Mocha, MA24
Onyx, ON18
Ravine, RA18
+Riverstone, RI18
Savanna, SA18
Toffee, TF24
Umber, UM24
Wheat, WH18
+ Not available in Mahogany

VT STANDARD WOOD VENEER SPECIES
Plain Sliced Cherry
Plain Sliced Mahogany
Plain Sliced Red Oak
Plain Sliced Walnut
Plain Sliced White Birch
Plain Sliced White Maple
Plain Sliced Select White Oak
Rotary Cut Natural Birch*
*8 x 10 samples only, all other 3" x 5" boxes



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Custom Stain Colors:

- A custom color match can be created for any project including commonly used colors within the industry
- Initiate the custom finish approval process by sending in a physical sample of the wood specie in the desired color to your Customer Service Representative
- Architectural approval is required before production begins
- Available to ship within 5-10 days from receipt of sample request, unless non-stock veneer

Discontinued Color Numbers:

- Grassland (GR18), Oasis (OA18), and Timber (TI18) colors, are discontinued and removed from online quoting and ordering finish selections as of October 1, 2024
- Grassland, Oasis, and Timber finish colors will be available as custom finish and orders will require a custom finish approval prior to production

Links to other resources:

- Natural Veneer and Variations Technical Bulletin
- **AWD Standard Factory Finish Brochure**









